



SA'S PREMIUM  
CNC  
MANUFACTURER

**Excalibur** Vacuum Table |  
T-Slot | Nesting Router

Tufnol Vacuum Table with T-Slots |  
2000 x 4000 mm | 4th Axis | Automati-  
c Tool Changer

Unicam's best-selling machine. This nesting workhorse makes short work of plywood, hard-wood, vesconite, HDPE, composites, aluminium and other non-ferrous metals. Manufactured in different size ranges (fourth axis is optional).

*See website for details.*



MADE IN SOUTH AFRICA

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# Excalibur Vacuum Table | T-Slot | Nesting Router



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## SPECIFICATIONS

|                    |                            |
|--------------------|----------------------------|
| Max Material Size: | 2000 x 3050 mm             |
| Securing System:   | Vacuum   Alu T-Slot        |
| Vacuum Generator:  | Side Channel Blower   Claw |
| Sacrificial Board: | Optional                   |
| Table Top:         | Tufnol Sheet               |
| Spindle Power:     | 7.5 KW                     |
| Spindle Max RPM:   | 24000                      |
| Spindle Type:      | ATC                        |
| Spindle Cooling:   | Air Cooled                 |
| Tool Station:      | 8 Tool Linear              |
| Tool Probe:        | Yes                        |
| Max Feed Rate:     | 20 M/Min                   |
| Max Cutting Rate:  | 20 M/Min                   |
| Tool Cooling:      | Misting                    |
| Dust Foot:         | Yes                        |
| Frame Material:    | Epoxy Coated Mild Steel    |
| Power:             | 380v 3PH 40 A              |
| Compressed Air:    | 6-8 Bar                    |

## OPTIONS

**Table:** Steel T-Slot, Aluminum T-Slot | Tufnol T-Slot/Vacuum | Tufnol Vacuum | Custom clamping table.

**Bed Size:** 1250 x 2500 | 1700 x 3050 | 2050 x 3050 | 2050 x 4100 | 2050 x 6100 | Custom.

**The Spindle:** Manual Tool Changer | Auto Tool Changer (5.5 KW to 11 KW).

**A-Axis:** For doing rotary work.

**C-Axis:** To allow for using a saw blade to as an attachment at any angle on the table.

**Bi-Rotary Spindle:** To allow the router to machine on 5 faces of a cube that is on the table and to allow a saw to be used to cut a bevel at any angle.

**Cutter Cooling / Lubrication:** None | Misting | Flood | Through the Cutter.

Vacuum Generation: None | Customer Supplied | Side Channel Blower | Vane Vacuum Pump.

**Dust Collection:** None | Dust Foot | Dust Foot and Double bag dust collector | Dust Foot with Swing Arm and Double bag dust collector.

**Servo Motor Power:** 750W for normal applications | 2KW for application requiring high speed G0 moves.

**Board Loading:** Manually load by hand | Automatic loader for boards.

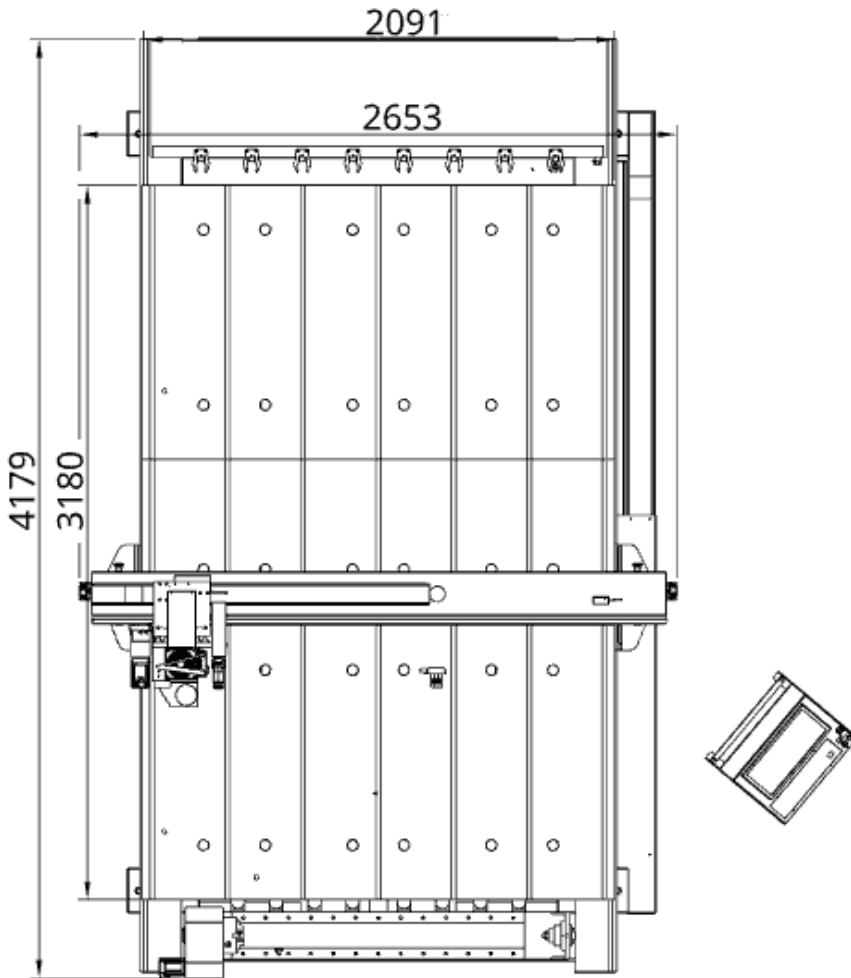
**Exit table:** to allow the completed parts to be removed from the machine while the machine cuts the next sheet.

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Website: [www.unicamcnc.com](http://www.unicamcnc.com)

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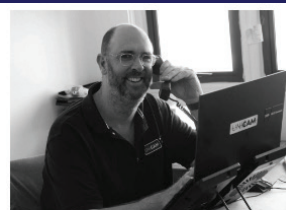
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